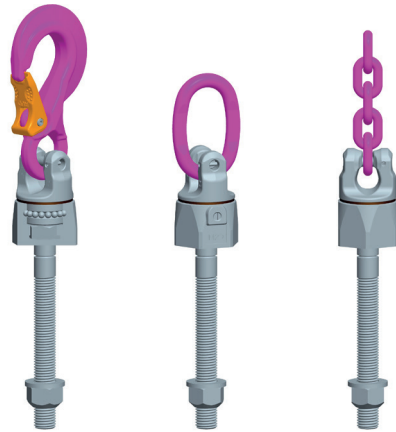


# So-PowerPoint® So-PP-S/So-PP-B/ So-PP-VIP

## Safety instructions

This safety instruction/declaration has to be kept on file for the whole lifetime of the product and forwarded with the product.


### Translation of the Original instructions



**RUD Ketten**  
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RUD-Art.-Nr.: 7997128-EN - V05 / 05.024

lifting Points for bolting  
double ballbearing  
**Special-PP-S/Special-PP-B/  
Special-PP-VIP**



**EG-Konformitätserklärung**

entsprechend der EG-Maschinenrichtlinie 2006/42/EG, Anhang II A und ihren Änderungen

Hersteller: **RUD Ketten  
Rieger & Dietz GmbH u. Co. KG**  
Friedensinsel  
73432 Aalen

Hiermit erklären wir, dass die nachfolgend bezeichnete Maschine aufgrund ihrer Konzipierung und Bauart, sowie in der von uns in Verkehr gebrachten Ausführung, den grundlegenden Sicherheits- und Gesundheitsanforderungen der EG-Maschinenrichtlinie 2006/42/EG sowie den unten aufgeführten harmonisierten und nationalen Normen sowie technischen Spezifikationen entspricht.  
Bei einer nicht mit uns abgestimmten Änderung der Maschine verliert diese Erklärung ihre Gültigkeit.

**Produktbezeichnung:** Anschlagpunkt PowerPoint  
PP / WPP / WPPH

**Folgende harmonisierten Normen wurden angewandt:**


<u>DIN EN 1677-1 : 2009-03</u>	<u>DIN EN 1677-4 : 2009-03</u>
<u>DIN EN ISO 12100 : 2011-03</u>	
_____	_____
_____	_____

**Folgende nationalen Normen und technische Spezifikationen wurden außerdem angewandt:**

<u>DGVU-R 109-017 : 2020-12</u>	_____
_____	_____
_____	_____

**Für die Zusammenstellung der Konformitätsdokumentation bevollmächtigte Person:**  
Michael Betzler, RUD Ketten, 73432 Aalen

Aalen, den 15.04.2021      Hermann Kolb, Bereichsleitung MA *Hermann Kolb*  
Name, Funktion und Unterschrift Verantwortlicher



**EC-Declaration of conformity**

According to the EC-Machinery Directive 2006/42/EC, annex II A and amendments

Manufacturer: **RUD Ketten  
Rieger & Dietz GmbH u. Co. KG**  
Friedensinsel  
73432 Aalen

We hereby declare that the equipment sold by us because of its design and construction, as mentioned below, corresponds to the appropriate, basic requirements of safety and health of the corresponding EC-Machinery Directive 2006/42/EC as well as to the below mentioned harmonized and national norms as well as technical specifications.  
In case of any modification of the equipment, not being agreed upon with us, this declaration becomes invalid.

**Product name:** Lifting point PowerPoint  
PP / WPP / WPPH

**The following harmonized norms were applied:**

<u>DIN EN 1677-1 : 2009-03</u>	<u>DIN EN 1677-4 : 2009-03</u>
<u>DIN EN ISO 12100 : 2011-03</u>	
_____	_____
_____	_____

**The following national norms and technical specifications were applied:**

<u>DGVU-R 109-017 : 2020-12</u>	_____
_____	_____
_____	_____

**Authorized person for the configuration of the declaration documents:**  
Michael Betzler, RUD Ketten, 73432 Aalen

Aalen, den 15.04.2021      Hermann Kolb, Bereichsleitung MA *Hermann Kolb*  
Name, function and signature of the responsible person



Before every use, please read the Safety Instruction of the Special-PowerPoint® carefully and make sure that you understand all substance. Improper use or care of this eyebolt can result in bodily injury or property damage and eliminates any warranty!

## 1 Application and warning information



### WARNING

Improper assembled or damaged Special-PowerPoint® and inappropriate use can result in deadly injury or lead to heavy injuries and property damage when load drops.

Inspect the Special-PowerPoint® before each use carefully!

The main body of the So-PowerPoint® may only be converted to the So-PP-S, So-PP-B and So-PP-VIP variants in direct connection (with clevis pin (C-pin) and clamping pin) using the corresponding combination parts from RUD.

- Keep all body parts like fingers, hands, arms, etc. out of the hazardous area during the lifting operation.
- The Special-PowerPoint® must only be used by competent and trained people with adequate knowledge respecting DGUV 109-017 requirements, and outside Germany the corresponding country specific requirements must be utilised.
- Do not exceed the working load limit (WLL) indicated on the lifting point.
- Continuous rotary movement under load is not permissible. RUD Special-PowerPoint® can be rotated 90° to the bolt-in direction under nominal load capacity.
- The Special-PowerPoint® load rings have to be rotatable by 360° when securely screwed in.
- Any combinations with eye and chain components which are not from RUD is prohibited. These combinations are not designated and can lead to component failure.



### HINT

For the user it is forbidden to disassemble the ball bearing.

- No technical alterations must be implemented on the Special-PowerPoint®.
- No people may stay in the danger zone.
- Jerky lifting (strong impacts) should be prevented.
- Always ensure a stable position of the load when lifting. Swinging must be prevented.
- Damaged or worn Special-PowerPoint® must never be utilised.

## 2 Intended use of Special-PowerPoint®

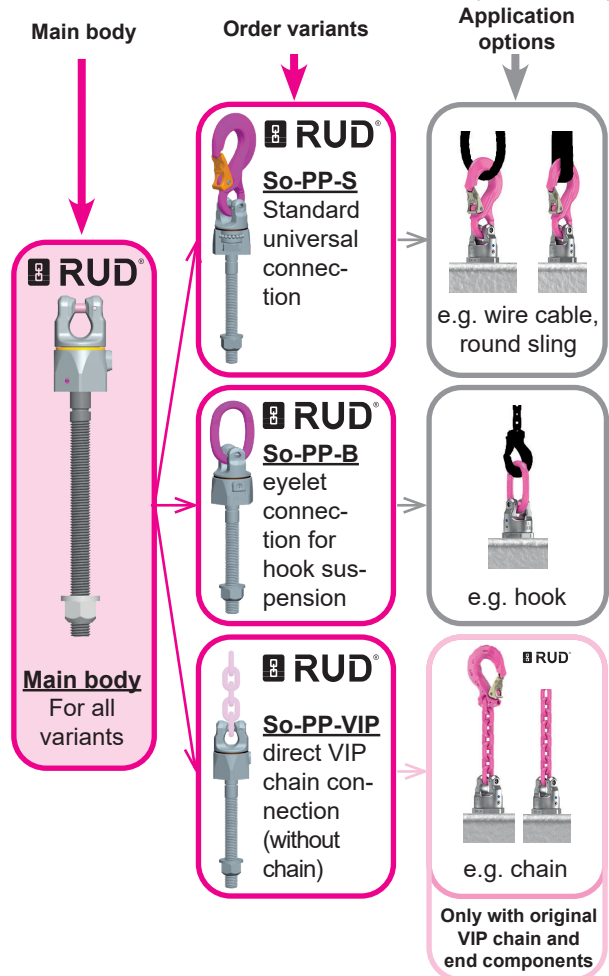
Special-PowerPoint® Lifting Points must only be used for lifting of loads and for the total WLL according to the stated inclination angles.

Turning and rotating of loads is permitted due to the ball bearing. Permanent-turning under load is not permitted. The Special-PowerPoint® must only be used in the hereby specified application.

## 3 Versions

The RUD So-PowerPoint® can be ordered in the following variants (see Pic. 1 - centre):

- So-PP-S: with standard universal connection / hook
- So-PP-B: with eye connection for hook suspension/oval link
- So-PP-VIP: with direct VIP chain connection (without chain)



Pic. 1: Main body So-PP-VIP in modular kit



### WARNING

The main body of the So-PowerPoint® may only be converted to the So-PP-S, So-PP-B and So-PP-VIP variants in direct connection (with clevis pin (VG-pin) and clamping pin) using the corresponding combination parts from RUD.

The assembly of combination parts with C-pins and clamping pins that are not specified by RUD is prohibited. Installation and use with other components is not compatible with the So-PowerPoint® and can lead to component failure.

The So-PowerPoint® in combination with a hook or eye can be used with all standard lifting means without an additional connecting element (see Pic. 6 - right) Only lifting means with the matching WLL may be combined.

- The Special-PowerPoint® versions are available with different thread lengths (refer to  $F_{\text{Vario}}$  in Table 3) and have partially reduced WLL, when assembled from the side. Please note component markings.

The assembly of components must only be carried out by RUD or by authorised specialists.

## 4 Installation information

### 4.1 General information

- Effect of temperature:  
Due to the greasing (inside the ball bearing) we recommend to use Special-PowerPoint®-versions not in overheated areas. If this cannot be avoided please take the reduced WLL into consideration:  
-40° up to 100°C: no reduction  
100° up to 200°C: minus 15 % (212°F up to 392°F)  
200° up to 250°C: minus 20 % (392°F up to 482°F)  
250° up to 350°C: minus 25 % (482°F up to 662°F)  
**Temperatures above 350°C (662°F) are not allowed.**  
Please pay attention when using DIN EN 7042 (DIN 980) nuts the max. operation temperature of 150°C (acc. to DIN EN ISO 2320).
- RUD lifting points must not be used under chemical influences such as acids, alkaline solutions and vapours e.g. in pickling baths or hot dip galvanising plants. If this cannot be avoided, please contact the manufacturer indicating the concentration, period of penetration and temperature of use.
- The special fluorescent pink powder coating of the fittings permanently changes its colour during the use in higher temperatures areas. A deep black colour indicates the use beyond 360°C.

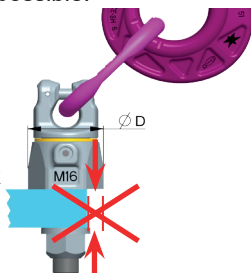


#### HINT

Once used in temperature > 360°C (black colour occurs on the chain) any further usage is forbidden. The quality grade of the chain is no longer given.

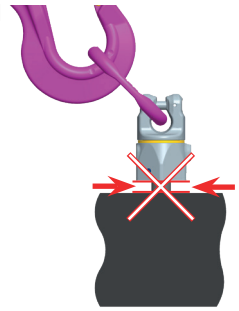
### 4.2 Assembly information

- The material construction to which the lifting point will be attached should be of adequate strength to withstand forces during lifting without deformation. The German testing authority BG, recommends the following minimum for the bolt lengths:
  - 1 x M in steel (min. quality S235JR [1.0037])
  - 1.25 x M in cast iron (e.g. GG25)
  - 2 x M in aluminium
  - 2.5 x M in aluminium-magnesium alloys (M = thread Ø, e.g. M 20)
- When lifting light metals, nonferrous metals and gray cast iron the thread has to be chosen in such a way that the WLL of the thread corresponds to the requirements of the corresponding base material.
- The lifting points must be positioned to the load in such a way that movements are avoided during lifting.
  - For single leg lifts**, the lifting point should be vertically above the centre of gravity of the load.
  - For two leg lifts**, the lifting points must be equidistant to/or above the centre of gravity of the load.
  - For three and four leg lifts**, the lifting points should be arranged symmetrical around the centre of gravity, in the same plane if possible.
- A plane bolt-on surface (with a minimum ØD) with a perpendicular machined thread hole must be given. The thread has to be machined acc. to DIN 76 (countersink max. 1.05xd).



Pic. 2: Thread of the Sp-PP must be completely engaged and the lifting point must be installed full-faced. (The diameter of the bearing surface must be  $\geq D$ )

- Thread holes must be machined deep enough that the supporting area of the lifting point bears. Machine through holes up to DIN EN 20273-middle (Md, compare chart 1).



Pic. 3: Sp-PP must have been fully bolted in.

- The position where the lifting points should be attached should be clearly marked with colour.
- Load symmetry:  
The required WLL of the individual RUD lifting point are calculated using the following formula and are based on symmetrical loading:

$$W_{LL} = \frac{G}{n \times \cos \beta}$$

WLL = working load limit / capacity of each lifting point  
G = load weight (kg)  
n = number of load bearing legs  
 $\beta$  = angle of inclination of the chain to the vertical

The calculation of the load bearing legs is as follows:

	symmetrical	unsymmetrical
two leg	2	1
three / four leg	3	1

Table 1: (also refer to table 2)

- Due to the ball bearing, for a single use, it is sufficient to tighten by hand with a spanner, without using an extension. For long term application the Special-PowerPoint® should be tightened with torque according Table 3 ( $\pm 10\%$ ).
- All fittings connected to the Special-PowerPoint®-versions should be free moving. Also the assembled components on the Special-PowerPoint® must be free moveable and should not used over sharp corners.



#### HINT

To prevent unintended dismantling through shock loading, rotation or vibrations thread locking devices are recommended. Therefore different locking systems are possible. Liquid locking fluid such as Loctite (respect manufacturer specifications) or form closed versions such as hex castel nut, counter nut, etc.

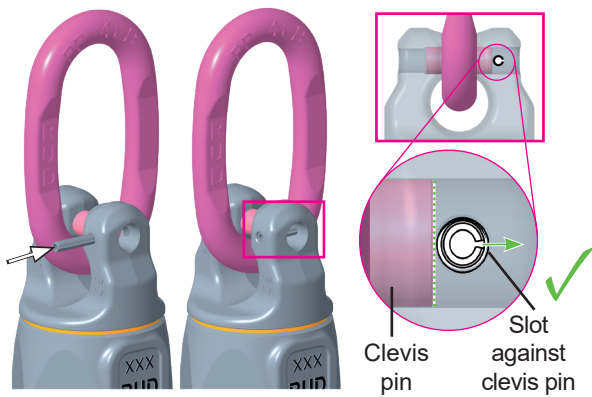
- For lifting points which remains on the construction we basically recommend to secure with liquid locking device and tighten with torque.
- If the lifting points are used **exclusively** for lashing the value of the working load limit can be doubled:  
 $LC = 2 \times WLL$



#### HINT

If the Special-PowerPoint® is/was used as a lashing point, with a force higher than the WLL, it must not be used as a lifting point afterwards. If the Special-PowerPoint® is/was used as a lashing point, up to the WLL only, it can still be used afterwards as a lifting point.

- The Special-PowerPoint® must not be loaded with the Manufacturing Proof Force MPF (2.5 x WLL). Should at the production of lifting means or similar products, a singular proof loading be necessary, please ask RUD in advance.
- Mount the clamping pin to secure the clevis pin in such a way in the clevis that the slot of the clamping sleeve is opposite the clevis pin system.



Pic. 4: Assembly clamping pin



**HINT**

- VG-Pin/clevis pin must be assembled captive with a clamping pin in the step hole.
- Use clamping pin only once.
- Use only original RUD spare parts.

Size	VG-pin	clamping pins	Ref.-No.
VIP 4	10 pieces	10 pieces	7985638
VIP 6	10 pieces	10 pieces	7985639
VIP 8	10 pieces	10 pieces	7985640
VIP 10	10 pieces	10 pieces	7985641
VIP 13	10 pieces	10 pieces	7985642
VIP 16	4 pieces	4 pieces	7985643
VIP 28	1 piece	1 piece	7900708

Table 2: Content per RUD-spare-parts-set VG-Pins / clamping pins

14. Finally check after the installation the ongoing ability of the lifting point by a competent person (see chapter 5 Inspection / Repair / Disposal).

**4.3 User information**

- Before installation and every use, inspect visually RUD lifting points, paying particular attention to any evidence of corrosion, wear, weld cracks and deformations. Please ensure compatibility of bolt thread and tapped hole (see chapter 5 Inspection / Repair / Disposal).



**WARNING**

Improper assembled or damaged Special-PowerPoint® and inappropriate use can result in deadly injury or lead to heavy injuries and property damage when load drops. Inspect the Special-PowerPoint® before each use carefully!

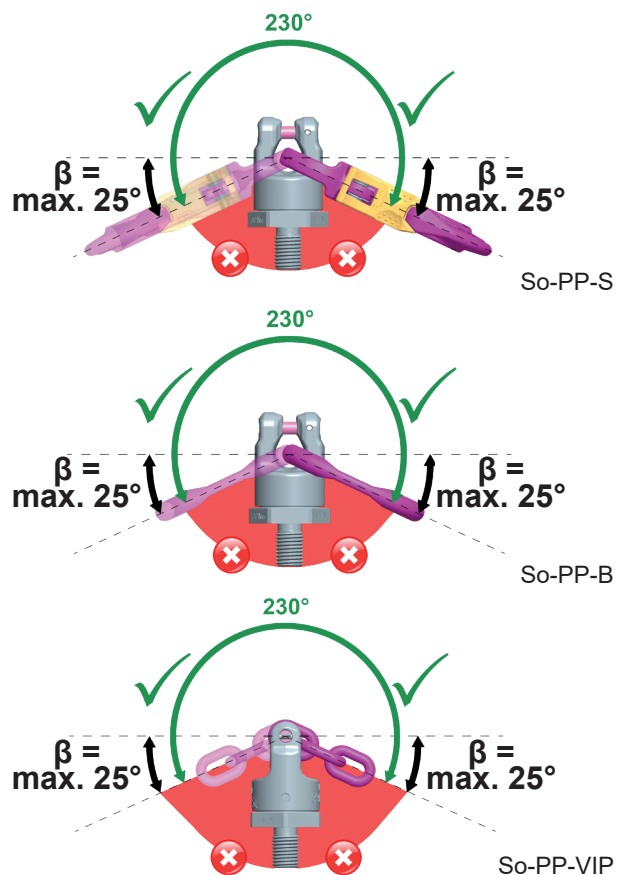
- RUD components are designed according to DIN EN 818 and DIN EN 1677 for a dynamic load of 20,000 load cycles.
  - Keep in mind that several load cycles can occur with a lifting procedure.
  - Keep in mind that, due to the high dynamic stress with high numbers of load cycles, that there is a danger that the product will be damaged.
  - The BG/DGUV recommends: For higher dynamic loading with a high number of load cycles (continuous operation), the working load stress must be reduced according to the driving mechanism group 1Bm (M3 in accordance with DIN EN 818-7). Use a lifting point with a higher working load limit.

- When connecting and disconnecting the lifting means (wire ropes, chain slings, round slings) pinches and impacts should be avoided. Damage of the lifting means caused by sharp corners should be avoided as well.
- Before lifting the hooks must be installed without twists in the direction of pull.
- VIP Oval-link/hook/chain of the adjusted PP-Special can be pivot by 230° (Pic. 5).
- To guarantee the WLL and the function (compare Table 4), the inclination angle of the VIP Oval-link/hook/chain must not exceed 25° when lifting point is attached from the side (compare Pic. 5).



**ATTENTION**

VIP Oval-link/hook/chain resp. the attached lifting mean must be free moveable in the PP-Special and must neither have support at the load edge nor at the bottom part of the PP-Special.



Pic. 5: Pivoting area / Loading area  
 $\beta = \text{max. } 25^\circ \text{ negative angle}$

**5 Inspection / Repair / Disposal**

**5.1 Hints for periodical inspections**

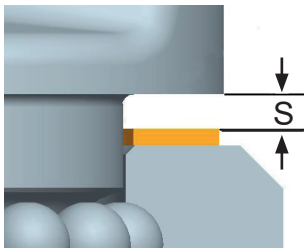
The operator must determine and specify the nature and scope of the required tests as well as the periods of repeating tests by means of a risk assessment (see sections 5.2 and 5.3).

The continuing suitability of the lifting point must be checked at least 1x year by an expert.

Depending on the usage conditions, f.e. frequent usage, increased wear or corrosion, it might be necessary to check in shorter periods than one year. The inspection has also to be carried out after accidents and special incidents. The operator must specify the test cycles.

## 5.2 Test criteria for the regular visual inspection by the user

- Ensure correct bolt size, quality and length
- Ensure compatibility of bolt thread and tapped hole - control of the torque
- The lifting point should be complete
- The WLL, thread size, batch code and manufacturers stamping should be clearly visible on the lifting point.
- Deformations of the components parts such as body, fittings and thread.
- Mechanical damages such as notches, especially in high stress areas.
- The upper fork head part of the Special-PowerPoint®-versions must rotate smoothly.
- The maximum gap „S“ between upper- and lower part of the Special-PowerPoint® must not be exceeded (Pic. 6):
  - Sp-PP...-0.63 t (0,6) up to Sp-PP...-2.5t max. 1.5 mm
  - Sp-PP...-3.5 t (4) up to Sp-PP...-8 t (10) max. 2.5 mm



Pic. 6: Distance between upper and base part

## 5.3 Additional test criteria for the competent person / repair worker

- Wear should be not more than 10 % of cross sectional diameter.
- Evidence of corrosion.
- Damage to the bolt and/or thread
- further checks may be required, depending on the result of the risk assessment (e.g. testing for cracks in load-bearing parts).

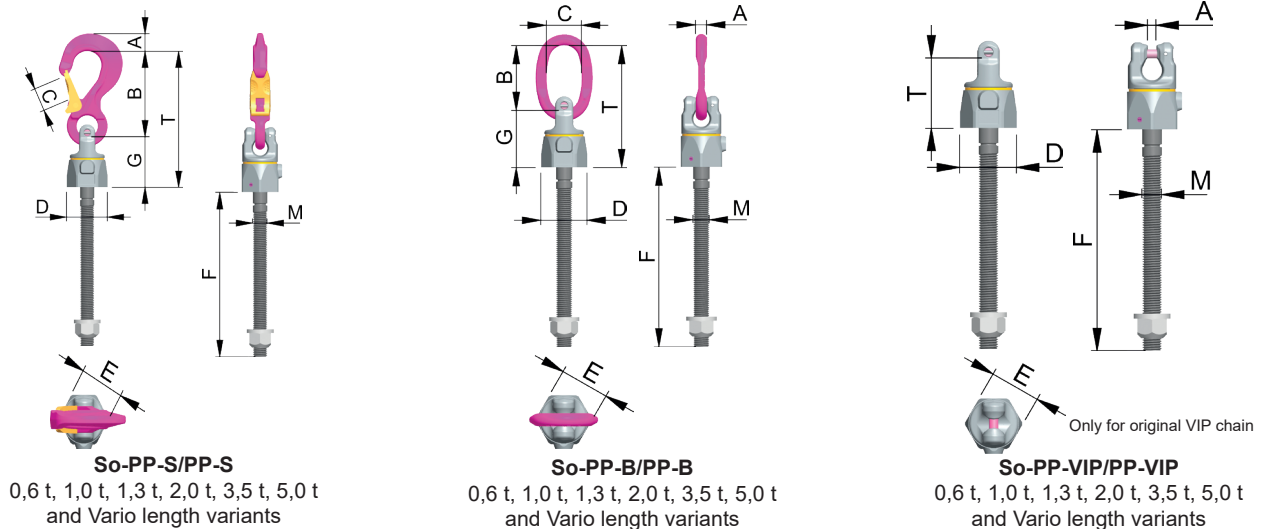
## 5.4 Disposal

Dispose worn out components / attachments or packaging according to the local waste removal requirements.

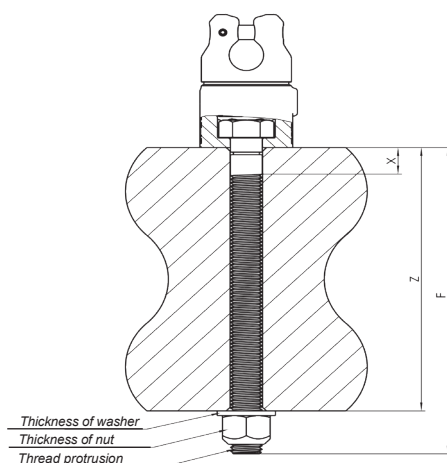


### HINT

Translation of the original instruction manual  
In case of doubts or misunderstandings, the  
German version of the document is decisive.



Pic. 7: Dimensioning



Pic. 8: thread length Fvario

Z Panel thickness  
X without thread  
F bolt-in length / Vario

### Example of the calculation of the required thread length Fvario:

- Panel thickness: Z = 50 mm
- Through hole fixture for M 20 bolt,
- Length/height of the nuts 20 mm,
- Thickness of the washer 3 mm, plus bolt protrusion 5 mm (2 x gradient).
- // bolt-in length: F = 50 + 20 + 3 + 5 = 78 mm
- Example order details:  
VIP 8 So-PP-**VIP**-2,0 t (2,5) x 78 Ref.-No.: 8600523

Type	Thread	WLL [t]	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	F vario [mm]	X [mm]	G [mm]	M [mm]	Md [mm]	T [mm]	torque	Ref.-no.	
Sonder-PowerPoint-S (hook)	VIP 4 So-PP-S-0,6 t (0,63)	M12	0,6 (0,63)	13	75	18	42	36	12-140	0	47	12	13,5	122	10 Nm	8600520
		M12 x 1,5							12-55	0		12x1,5				
		1/2"-13UNC							40-149	21		1/2"				
	VIP 6 So-PP-S-1,0 t (1,5)	M14	1,0 (1,5)	20	97	25	48	41	14-160	0	58	14	15,5	155	25 Nm	8600521
		M14 x 1,5							14-65	0		14x1,5				
		M16							16-180	0		16				
	VIP 6 So-PP-S-1,3 t (1,5)	M16	1,3 (1,5)	20	97	25	48	41	16-70	0	58	16x1,5	17,5	155	30 Nm	8600522
		M16 x 1,5							16-70	0		16x1,5				
		5/8"-11UNC							50-180	28		5/8"				
	VIP 8 So-PP-S-2,0 t (2,5)	M20	2,0 (2,5)	28	126	30	62	55	20-224	0	73	20	22	199	70 Nm	8600523
		M20 x 1,5							20-89	0		20x1,5				
		M22							22-94	0		22				
3/4"-10UNC		56-222							30	3/4"		21				
VIP 10 So-PP-S-3,5 t (4,0)	M24	3,5 (4,0)	36	150	35	81	70	24-255	0	91	24	26	241	150 Nm	8600524	
	M24 x 1,5							24-95	0		24x1,5					
	1"-8UNC							25-74	0		1"					28
	M27							27-92	0		27					30
VIP 13 So-PP-S-5,0 t (6,7)	M30	5,0 (6,7)	37	174	40	99	85	30-330	32	108	30	33	282	225 Nm	8600525	
	M30 x 2							30-125	0		30x2					
	1 1/4"-8UN							31-91	0		1 1/4"-8UN					
	1 1/4"-7UNC							31-91	0		1 1/4"					
VIP 16 PP-S 8 t	PP-Standard with variable length Fvario							bis 300			8600526					
Sonder-PowerPoint-B (öse/link)	VIP 4 So-PP-B-0,6 t (0,63)	M12	0,6 (0,63)	9	65	35	42	36	12-140	0	47	12	13,5	112	10 Nm	8600560
		M12 x 1,5							12-55	0		12x1,5				
		1/2"-13UNC							40-149	21		1/2"				
	VIP 6 So-PP-B-1,0 t (1,5)	M14	1,0 (1,5)	11	65	35	48	41	14-160	0	58	14	15,5	123	25 Nm	8600561
		M14 x 1,5							14-65	0		14x1,5				
		M16							16-180	0		16				
	VIP 6 So-PP-B-1,3 t (1,5)	M16	1,3 (1,5)	11	65	35	48	41	16-70	0	58	16x1,5	17,5	123	30 Nm	8600562
		M16 x 1,5							16-70	0		16x1,5				
		5/8"-11UNC							50-180	28		5/8"				
	VIP 8 So-PP-B-2,0 t (2,5)	M20	2,0 (2,5)	13	75	40	62	55	20-224	0	73	20	22	148	70 Nm	8600563
		M20 x 1,5							20-89	0		20x1,5				
		M22							22-94	0		22				
3/4"-10UNC		56-222							30	3/4"		21				
VIP 10 So-PP-B-3,5 t (4,0)	M24	3,5 (4,0)	16	95	45	81	70	24-255	0	91	24	26	186	150 Nm	8600564	
	M24 x 1,5							24-95	0		24x1,5					
	1"-8UNC							25-74	0		1"					28
	M27							27-92	0		27					30
VIP 13 So-PP-B-5,0 t (6,7)	M30	5,0 (6,7)	21	130	60	99	85	30-330	32	108	30	33	238	225 Nm	8600565	
	M30 x 2							30-125	0		30x2					
	1 1/4"-8UN							31-91	0		1 1/4"-8UN					
	1 1/4"-7UNC							31-91	0		1 1/4"					
VIP 16 PP-B 8 t	PP-Standard with variable length Fvario							bis 300			8600566					
Sonder-PowerPoint-VIP* (chain connection)*	VIP 4 So-PP-VIP4-0,6 t (0,63)	M12	0,6 (0,63)	4	-	-	42	36	12-140	0	47	12	13,5	47	10 Nm	8600320
		M12 x 1,5							12-55	0		12x1,5				
		1/2"-13UNC							40-149	21		1/2"				
	VIP 6 So-PP-VIP6-1,0 t (1,5)	M14	1,0 (1,5)	6	-	-	48	41	14-160	0	58	14	15,5	58	25 Nm	8600326
		M14 x 1,5							14-65	0		14x1,5				
		M16							16-180	0		16				
	VIP 6 So-PP-VIP6-1,3 t (1,5)	M16	1,3 (1,5)	6	-	-	48	41	16-70	0	58	16x1,5	17,5	58	30 Nm	8600321
		M16 x 1,5							16-70	0		16x1,5				
		5/8"-11UNC							50-180	28		5/8"				
	VIP 8 So-PP-VIP8-2,0 t (2,5)	M20	2,0 (2,5)	8	-	-	62	55	20-224	0	73	20	22	73	70 Nm	8600322
		M20 x 1,5							20-89	0		20x1,5				
		M22							22-94	0		22				
3/4"-10UNC		56-222							30	3/4"		21				
VIP 10 So-PP-VIP10-3,5 t (4,0)	M24	3,5 (4,0)	10	-	-	81	70	24-255	0	91	24	26	91	150 Nm	8600323	
	M24 x 1,5							24-95	0		24x1,5					
	1"-8UNC							25-74	0		1"					28
	M27							27-92	0		27					30
VIP 13 So-PP-VIP13-5,0 t (6,7)	M30	5,0 (6,7)	13	-	-	99	85	30-330	32	108	30	33	108	225 Nm	8600324	
	M30 x 2							30-125	0		30x2					
	1 1/4"-8UN							31-91	0		1 1/4"-8UN					
	1 1/4"-7UNC							31-91	0		1 1/4"					
VIP 16 PP-VIP 8 t	PP-Standard with variable length Fvario							bis 300			8600305					
VIP 28 PP-VIP 31,5 t	PP-Standard with variable length Fvario							bis 300			8600239					

Table 3: Dimensioning

Subject to technical alterations

() higher WLL at axial (vertical) direction of load ||| \* Only for original VIP's chain

Method of lift										
Lifting from the side	<p>Attention: when lifting point is attached to the side the max. inclination angle <math>\beta</math> can only be 25° / resp. until lifting means touches load (compare chapter 4.3)!</p>									
Number of legs	1	1	2	2	2	2	2	3 & 4	3 & 4	3 & 4
Angle of inclination $\angle\beta$	0°	90°	0°	90°	0-45°	45-60°	unsymm.	0-45°	45-60°	unsymm.
Factor	1	1	2	2	1,4	1	1	2,1	1,5	1
Type	<b>Max weight of load &gt;G&lt; for all PowerPoint types with different sling methods</b>									
So-PP-... 0,6t (0,63) M12 So-PP-... 0,6t (0,63) M12x1,5 So-PP-... 1/2"-13UNC	<b>0,63 t</b> (1385 lbs)	<b>0,6 t</b> (1320 lbs)	<b>1,26 t</b> (2770 lbs)	<b>1,2 t</b> (2640 lbs)	<b>0,84 t</b> (1850 lbs)	<b>0,6 t</b> (1320 lbs)	<b>0,6 t</b> (1320 lbs)	<b>1,26 t</b> (2770 lbs)	<b>0,9 t</b> (1980 lbs)	<b>0,6 t</b> (1320 lbs)
So-PP-... 1,0t (1,5) M14 So-PP-... 1,0t (1,5) M14x1,5	<b>1,5 t</b> (3300 lbs)	<b>1,0 t</b> (2200 lbs)	<b>3,0 t</b> (6600 lbs)	<b>2,0 t</b> (4400 lbs)	<b>1,4 t</b> (3080 lbs)	<b>1,0 t</b> (2200 lbs)	<b>1,0 t</b> (2200 lbs)	<b>2,1 t</b> (4650 lbs)	<b>1,5 t</b> (3300 lbs)	<b>1,0 t</b> (2200 lbs)
So-PP-... 1,3t (1,5) M16 So-PP-... 1,3t (1,5) M16x1,5 So-PP-... 5/8"-11UNC	<b>1,5 t</b> (3300 lbs)	<b>1,3 t</b> (2860 lbs)	<b>3,0 t</b> (6600 lbs)	<b>2,6 t</b> (5720 lbs)	<b>1,82 t</b> (4000 lbs)	<b>1,3 t</b> (2860 lbs)	<b>1,3 t</b> (2860 lbs)	<b>2,73 t</b> (6000 lbs)	<b>1,95 t</b> (4290 lbs)	<b>1,3 t</b> (2860 lbs)
So-PP-... 2,0t (2,5) M20 So-PP-... 2,0t (2,5) M20x1,5 So-PP-... 2,0t (2,5) M22 So-PP-... 3/4"-10UNC	<b>2,5 t</b> (5500 lbs)	<b>2,0 t</b> (4400 lbs)	<b>5,0 t</b> (11000 lbs)	<b>4,0 t</b> (8800 lbs)	<b>2,8 t</b> (6160 lbs)	<b>2,0 t</b> (4400 lbs)	<b>2,0 t</b> (4400 lbs)	<b>4,2 t</b> (9240 lbs)	<b>3,0 t</b> (6600 lbs)	<b>2,0 t</b> (4400 lbs)
So-PP-... 3,5t (4,0) M24 So-PP-... 3,5t (4,0) M24x1,5 So-PP-... 1"-8UNC So-PP-... 3,5t (4,0) M27	<b>4,0 t</b> (8800 lbs)	<b>3,5 t</b> (7700 lbs)	<b>8,0 t</b> (17600 lbs)	<b>7,0 t</b> (15400 lbs)	<b>4,9 t</b> (10780 lbs)	<b>3,5 t</b> (7700 lbs)	<b>3,5 t</b> (7700 lbs)	<b>7,35 t</b> (16170 lbs)	<b>5,25 t</b> (11550 lbs)	<b>3,5 t</b> (7700 lbs)
So-PP-... 5,0t (6,7) M30 So-PP-... 5,0t (6,7) M30x2 So-PP-... 1 1/4"-8UN So-PP-... 1 1/4"-7UNC	<b>6,7 t</b> (14750 lbs)	<b>5,0 t</b> (11000 lbs)	<b>13,4 t</b> (29500 lbs)	<b>10,0 t</b> (22000 lbs)	<b>7,0 t</b> (15400 lbs)	<b>5,0 t</b> (11000 lbs)	<b>5,0 t</b> (11000 lbs)	<b>10,5 t</b> (23100 lbs)	<b>7,5 t</b> (16500 lbs)	<b>5,0 t</b> (11000 lbs)

Table 4: WLL overview